	Application No.	Applicant(s)
Notice of Allowability	10/728,543	HU ET AL.
	Examiner	Art Unit
	Felisa C. Hiteshew	1722
	rensa C. Hitestiew	1/22
The MAILING DATE of this communication apperature All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RI of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this a or other appropriate communication (GHTS). This application is subject	pplication. If not included on will be mailed in due course. THIS
1. \boxtimes This communication is responsive to <u>the amendment filed</u> of	on June 19, 2006.	
2. X The allowed claim(s) is/are <u>1-3, 5-16 and 19-31</u> .		
3. Acknowledgment is made of a claim for foreign priority un	nder 35 U.S.C. § 119(a)-(d) or (f).	
a) All b) Some* c) None of the:	, , , , , ,	
1. Certified copies of the priority documents have	been received.	
2. Certified copies of the priority documents have	been received in Application No.	·
3. Copies of the certified copies of the priority doc	cuments have been received in this	s national stage application from the
International Bureau (PCT Rule 17.2(a)).		
* Certified copies not received:		
Applicant has THREE MONTHS FROM THE "MAILING DATE" of noted below. Failure to timely comply will result in ABANDONM THIS THREE-MONTH PERIOD IS NOT EXTENDABLE. 4. A SUBSTITUTE OATH OR DECLARATION must be submit the period of t	ENT of this application. itted. Note the attached EXAMINE	R'S AMENDMENT or NOTICE OF
INFORMAL PATENT APPLICATION (PTO-152) which give	•	ation is deficient.
5. CORRECTED DRAWINGS (as "replacement sheets") mus		
(a) including changes required by the Notice of Draftspers		0-948) attached
1) hereto or 2) to Paper No./Mail Date		
(b) including changes required by the attached Examiner's Paper No./Mail Date	s Amendment / Comment or in the	Office action of
Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in the	84(c)) should be written on the draw he header according to 37 CFR 1.121	ings in the front (not the back) of (d).
 DEPOSIT OF and/or INFORMATION about the deposit attached Examiner's comment regarding REQUIREMENT F 	sit of BIOLOGICAL MATERIAL FOR THE DEPOSIT OF BIOLOGIC	must be submitted. Note the CAL MATERIAL.
Attachment(s) 1. ☑ Notice of References Cited (PTO-892)	E Nation of Informal	Datant Application (DTO 450)
Notice of References Cited (PTO-992) Notice of Draftperson's Patent Drawing Review (PTO-948)	b.	Patent Application (PTO-152)
3. ☐ Information Disclosure Statements (PTO-1449 or PTO/SB/0	Paper No./Mail Da	ate <u>see attached paper</u> .
Paper No./Mail Date 4. Examiner's Comment Regarding Requirement for Deposit		ent of Reasons for Allowance
of Biological Material	9. Other	_
	o. <u>Li</u> ouldi	Felisa C. Hiteshew Primary Examiner Art Unit: 1722

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Allowable Subject Matter

1. Claims 1-3, 5-16 and 19-31 are allowed.

- 2. The following is an examiner's statement of reasons for allowance: The most relevant prior art of record was U.S Patent No.5,071,059 (Heitman, et al). However, it does not teach nor fairly suggest singularly or in any combination thereof a method for welding single crystal supperalloys comprising the steps of: using a high power energy source to both preheat and melt a filler comprising a superalloy and to cause melting of at least a portion of a surface of a substrate comprising a single crystal superalloy; and depositing said filler onto the portion of the surface of the substrate to form a solid clad on the substrate to provide a superalloy weld.
- 3. Heitman, et al discloses at column 7, lines 3-10, and several nickel-based alloys that are suitable for use as turbine blade materials. The nickel-based alloys include Cr and Al, and other modifying elements. Heitman, et al thereafter discloses that when welding such alloys, the filler material should be compatible with the base alloys. However, the teaching that a filler must be compatible with the base alloy does not teach or suggest that the filler is identical to the base alloy, since the base alloy material may or may not be suitable welding filler. Other materials are cited as being compatible with the base alloys disclosed in Heitman, et al. Heitman, et al does not teach nor suggest that the nickel-based super alloys such as those disclosed as base materials are also suitable as welding filler material. The instant invention teaches that the base metal or substrate being welded is a single-crystal superalloy. Heitman, et al does not

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teach that the b base metals disclosed therein have a single crystal structure, thus teaching away from the instant invention.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Felisa Hiteshew whose telephone number is (571) 272-1463. The examiner can normally be reached on Mondays through Thursday from 5:30 AM to 4:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Yogendra Gupta, can be reached on (571) 272-1316. The fax phone number for the organization where this application or proceeding is assigned is (571) 273-1463.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system. see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866- 217-9197 (toll-free).

PRIMARY EXAMINER

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